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MAXIMUM AMMONIA REACTION RATE

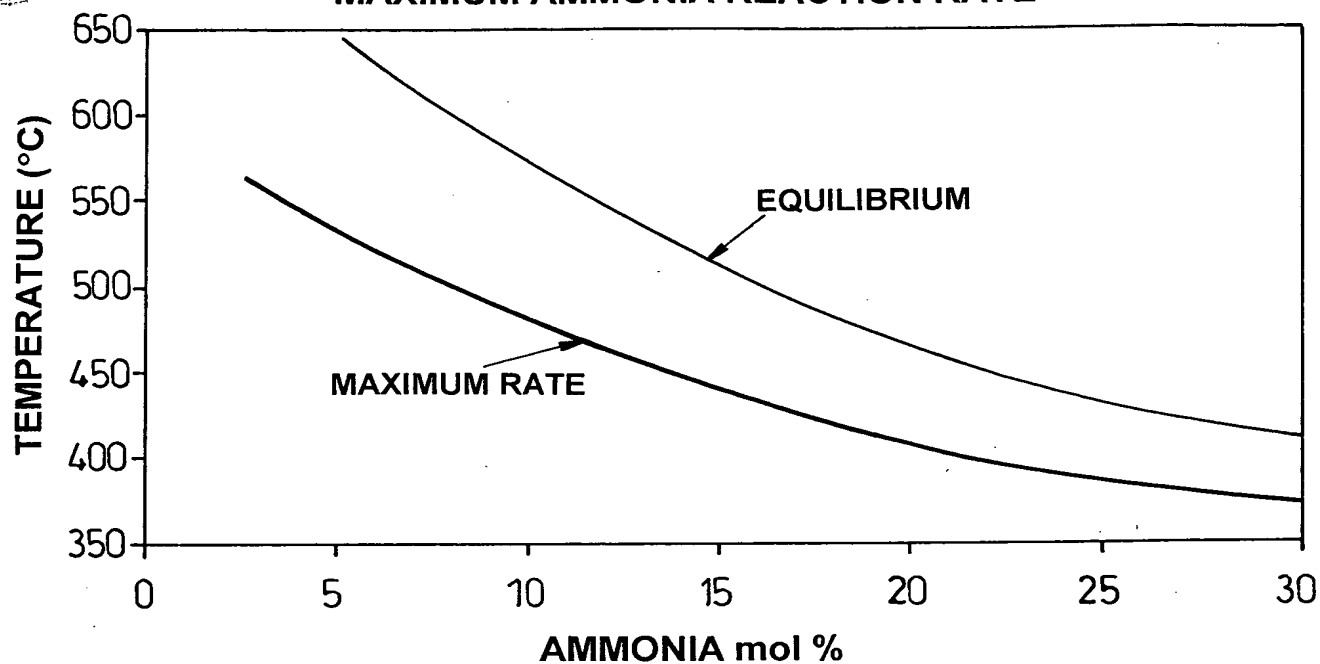


Fig. 1

TWO-STAGE AMMONIA CONVERTER

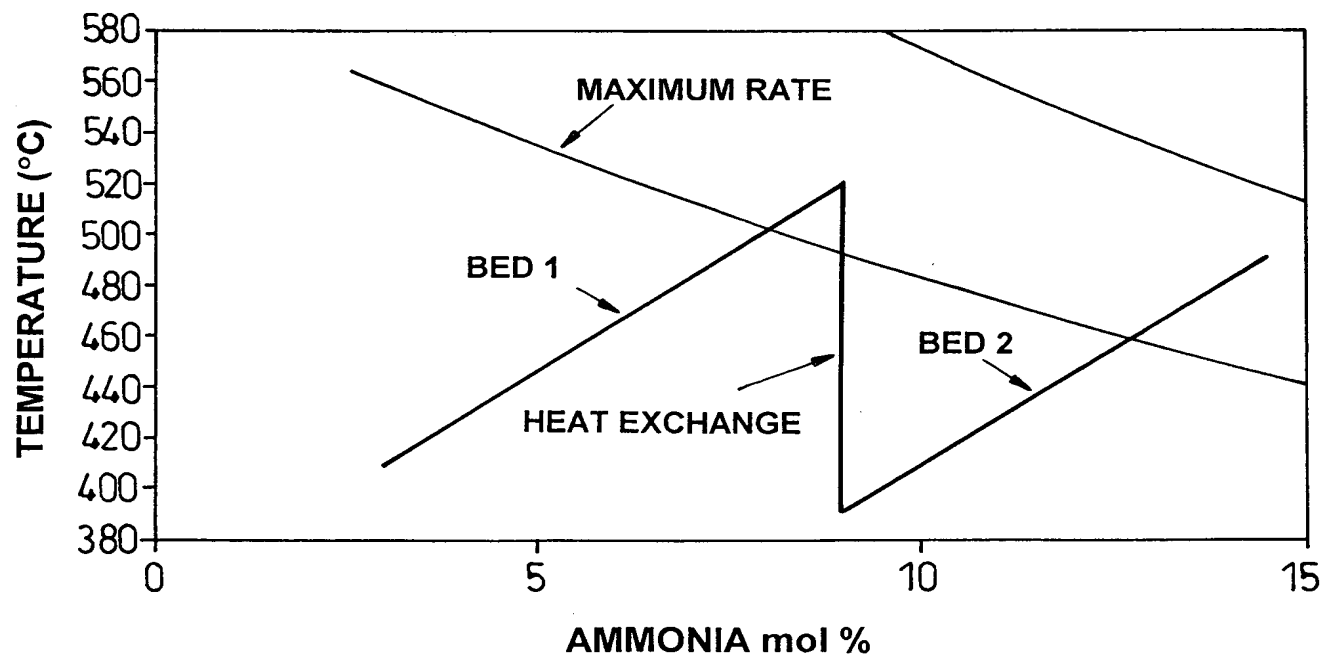


Fig. 2

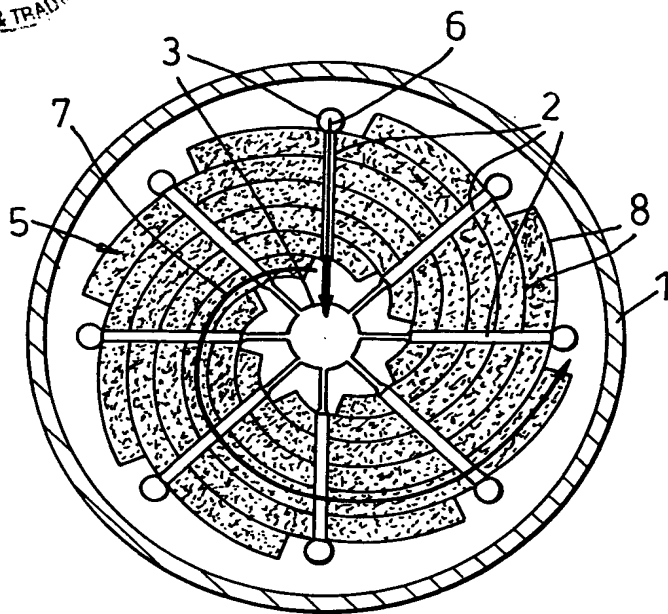


Fig. 3

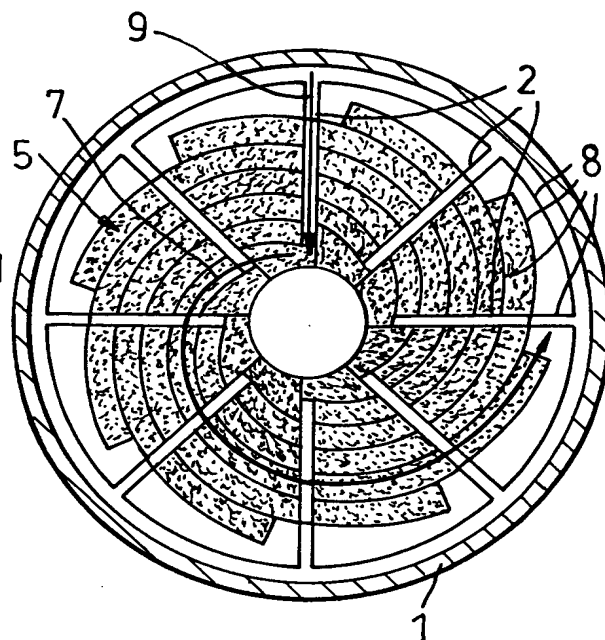


Fig. 4

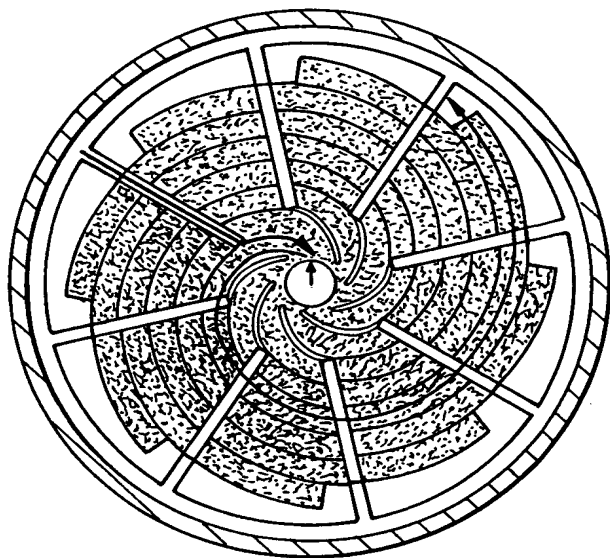


Fig. 5



Fig. 6



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SIX-STAGE AMMONIA CONVERTER

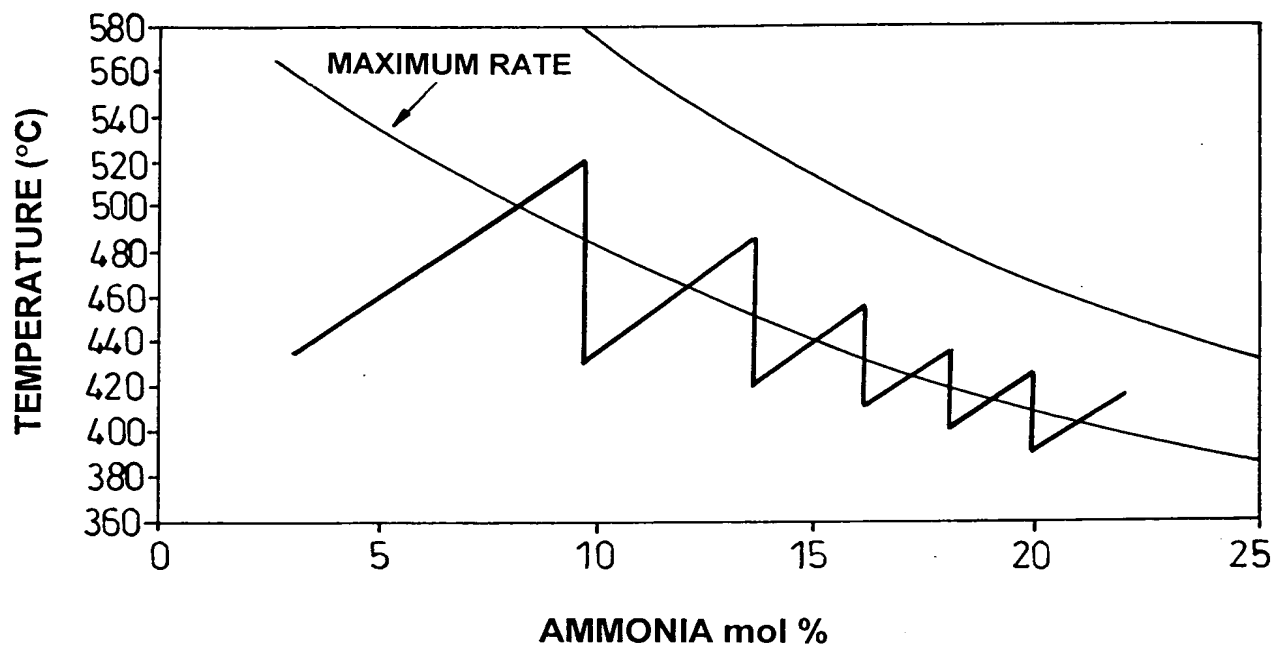


Fig. 7

SIX-STAGE vs TWO-STAGE AMMONIA CONVERTER

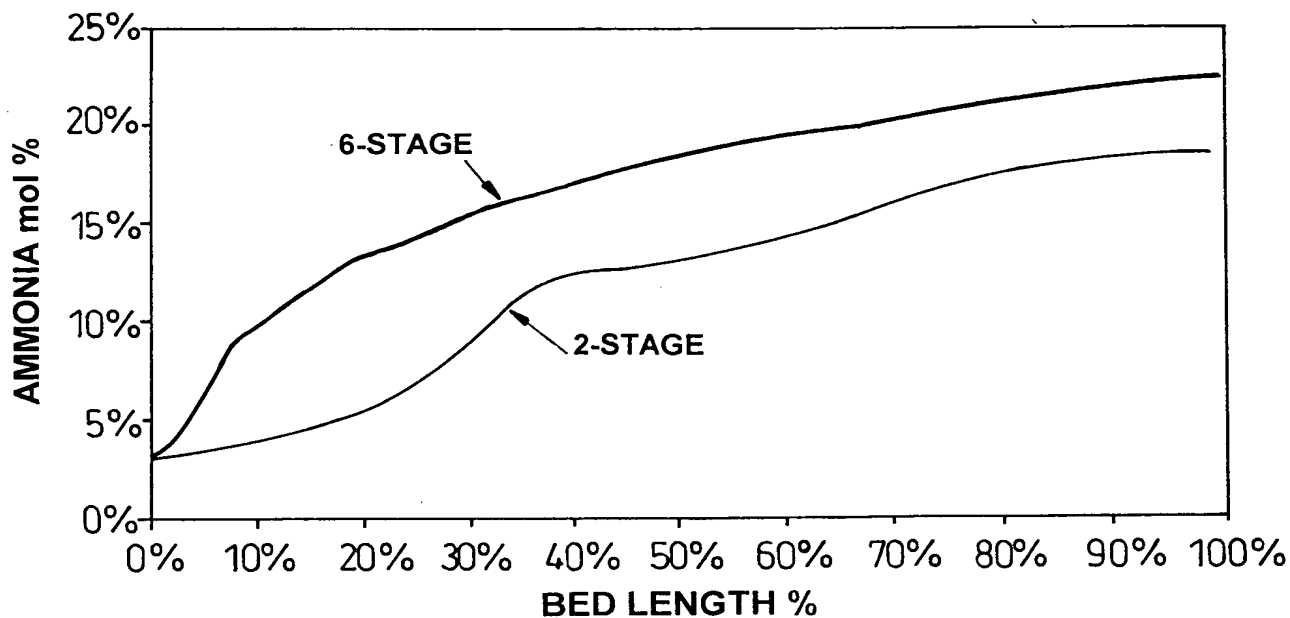


Fig. 8

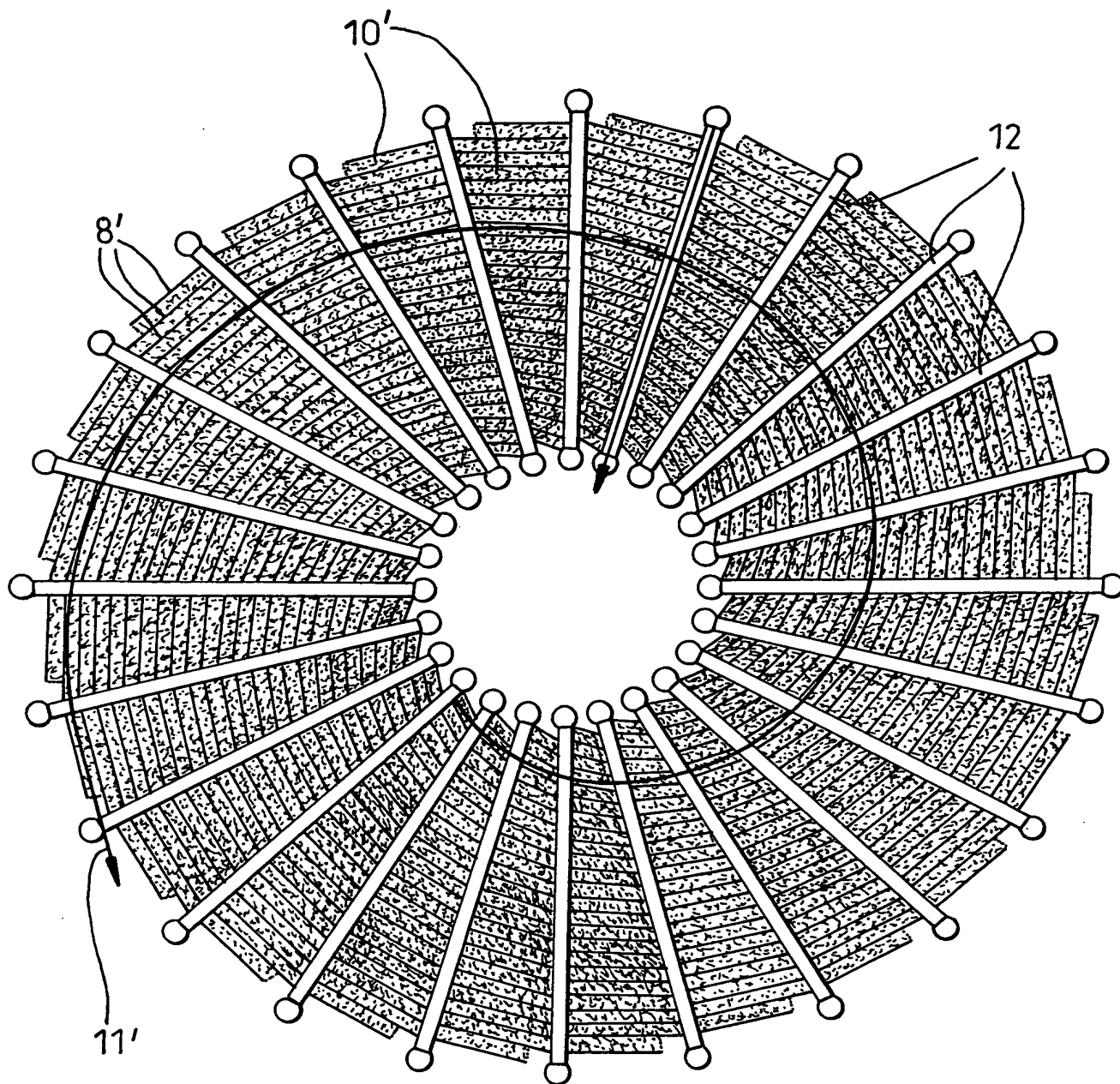


Fig. 9

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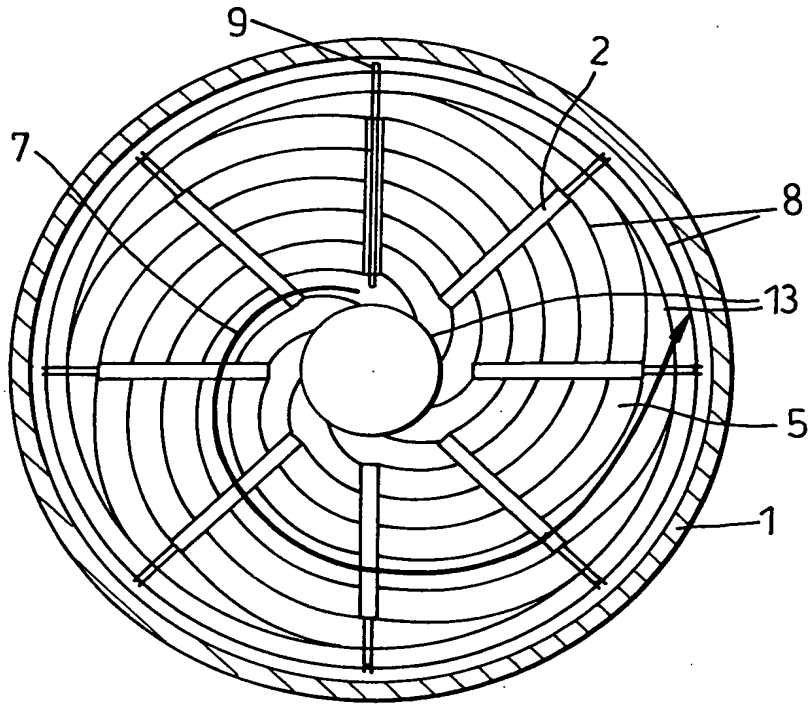


Fig. 10

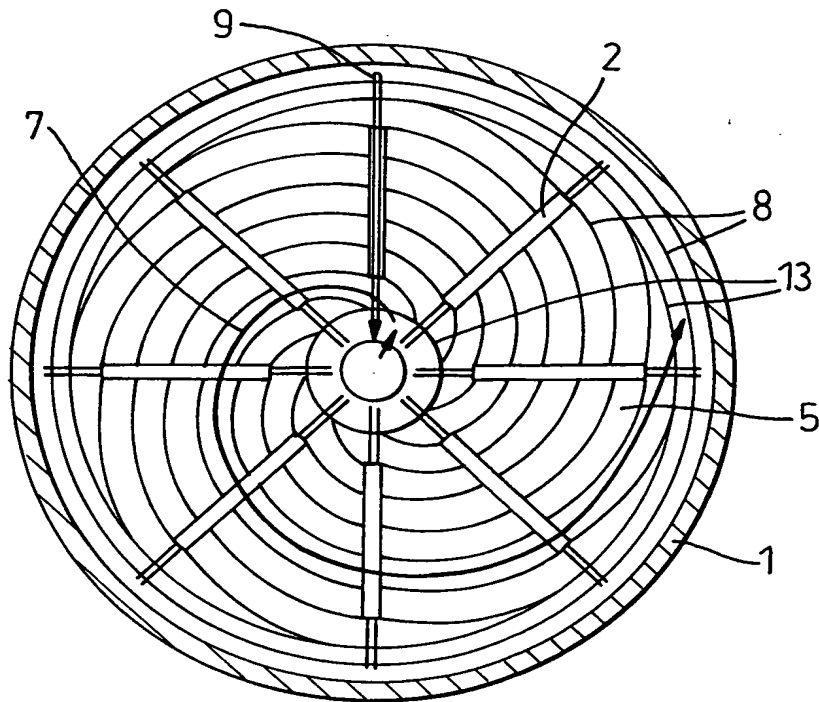


Fig. 11